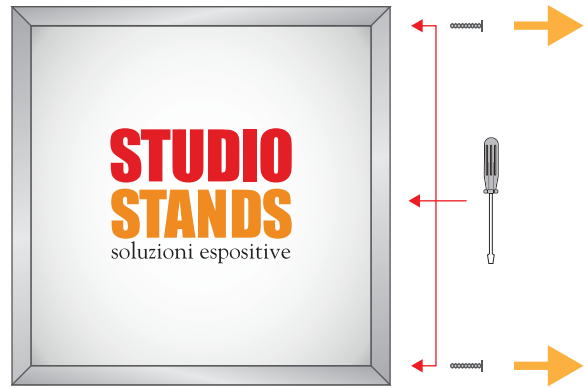


# ASSEMBLY INSTRUCTIONS



Light box is supplied pre-assembled

**NOTE** - in this example a light box is shown in a square format; the procedure remains the same for all light boxes

**1.** Remove the screws on two sides of the box (the sides must be contiguous)

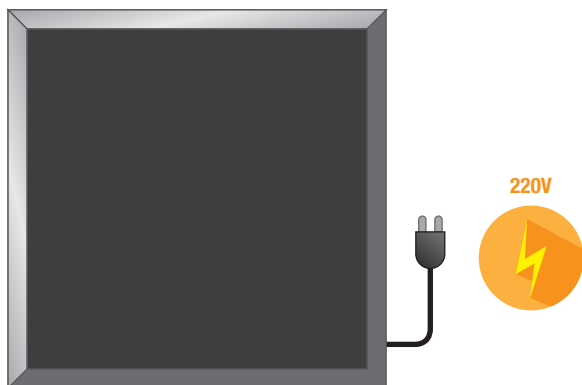
**NOTE** - the number of screws varies according to the format of the display



**2.** Remove the two unlocked profiles



**3.** Remove the panel from the box



**Note:** The LED strips are already applied to the perimeter of the structure

**4.** Drill holes in the box according to your needs to allow the power cable to exit

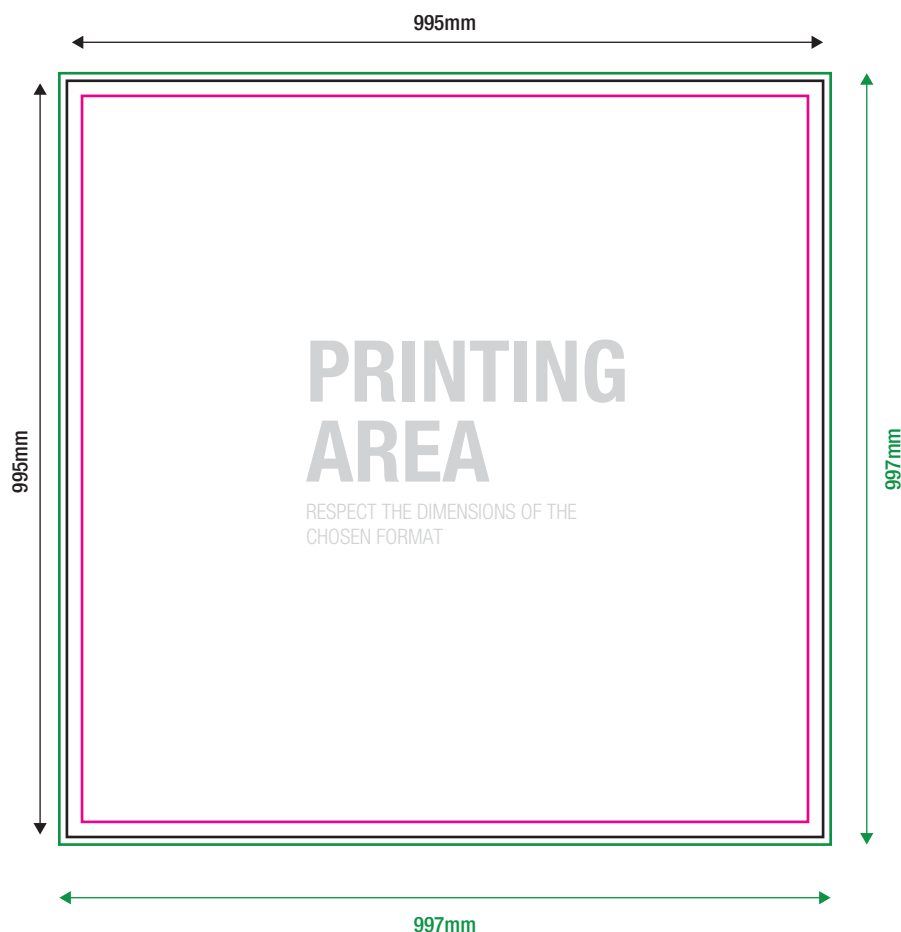


**5.** Reposition the panel and profiles



[youtube.com/StudioStandSrl](https://www.youtube.com/StudioStandSrl)  
for the assembly video tutorial

# SIGN - example 1000x1000mm



## NOTE

Layout in 1:10 scale for a 1000x1000mm illuminated sign  
The finished panel must be 995x995mm to allow insertion into the structure

-  **ABUNDANCE**
-  **CUT**
-  **SAFETY MARGIN**  
(Do not place important content beyond this margin)

## INFO FILE

Formats: .eps .pdf .jpg .tiff  
Color profile: CMYK  
Images: 100dpi - 1000dpi (for 1:10 scale files)  
Fonts: converted into paths  
Die path: only cutting path (where present)